

CERTIFICAT DE RECEPTION - ACCEPTANCE CERTIFICATE EN 10204 3.1 (Ed. 2004)

Customer :	Order : Nouveau
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Certificate n° : 2024120161 / 10	10/12/2024	Dispatch note 2024120161	10/12/2024
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Material specification **ASTM A234/A234M-24 WPB ASME SA234/SA234M WPB Sect II Part A Ed.2023**
Heat Treatment **HOT FORMED BETWEEN 845°C AND 945°C - COOLED IN STILL AIR**

DESCRIPTION

Item	Qty	Designation	Heat N°	Identification	Spec dimension		Localisation
1	1	NIPPLES A234 WPB	75967	75967	BS 3799/74		07/08 21563

CHEMICAL ANALYSIS

Item	Identif.	C %	Si%	Mn%	P%	S%	Cr%	Mo%	V%	Ni%	Cu%	Cb%		Ce%
mini			0.100	0.290										
maxi		0.250		1.350	0.035	0.035	0.400	0.150	0.080	0.400	0.400			
1	75967	0.140	0.250	0.670	0.008	0.010	0.020	0.002	0.002	0.040	0.150	0.000		0.27



MECHANICAL TESTS

Item	Identification	Re 0.2% N/mm²	Rm N/mm²	A%	HB
mini		240.0	415.0	22.0	
maxi					197
1	75967	368.0	486.0	39.0	147 - 144

Others
 CERTIFICATION NORME ISO 9001 ENREGISTREMENT Q005524
 PED 2014 / 68 / EU
 MATERIAL ACCORDING TO NACE MR0175
 MATERIAL ACCORDING TO NACE MR0103
 Materials according to the values of ASME II Part D table Y1
 Standard thread: NPT in accordance to ANSI B 1.20.1 - 1983

Nous certifions que les produits énumérés ci-dessous sont conformes aux prescriptions de la commande et des spécifications et ont subi, sans objection, les contrôles d'aspect et de dimensions. We hereby certify that above mentioned products are in accordance with the requirements of the order and specifications and have been checked without objection for surface and dimensionnel control.	Quality département
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