

CERTIFICAT DE RECEPTION - ACCEPTANCE CERTIFICATE EN 10204 3.1 (Ed. 2004)

Customer :	Order : Nouveau
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Certificate n° : 2024120161 / 9	10/12/2024	Dispatch note 2024120161	10/12/2024
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Material specification **ASTM A106/A106M-19a GR.B - ASME SA106/SA106M GR.B Sect II PartA Ed.2023**
Heat Treatment **HOT FINISHED T[>]850°C - COOLED IN STILL AIR**

DESCRIPTION

Item	Qty	Designation	Heat N°	Identification	Spec dimension	Forgeron	Acieriste	Localisation
1	1	NIPPLES A106 / B	75968	75968	BS 3799/74			12/07 20720

CHEMICAL ANALYSIS

Item	Identif.	C %	Si%	Mn%	P%	S%	Cr%	Mo%	V%	Ni%	Cu%	Cb%	Al%	Ti%	Ce%	Cu+Ni+Cr+Mo+V
			0.100	0.290												
mini		0.250		1.350	0.035	0.035	0.400	0.150	0.080	0.400	0.400				0.50	1.000
maxi		0.140	0.240	0.640	0.010	0.006	0.050	0.010	0.005	0.050	0.170	0.000		0.000	0.27	0.285
	1															



MECHANICAL TESTS

Item	Identification	Re 0.2% N/mm²	Rm N/mm²	A%	HB	Re/Rm	Bend Test	Hydrostatic Test	Flattening Test
mini		240.0	415.0	22.0					
maxi					237				
	1	375.0	510.0	39.0	144 - 144		0	0	0

Others
 CERTIFICATION NORME ISO 9001 ENREGISTREMENT Q005524
 PED 2014 / 68 / EU
 MATERIAL ACCORDING TO NACE MR0175
 MATERIAL ACCORDING TO NACE MR0103
 Materials according to the values of ASME II Part D table Y1
 Standard thread: NPT in accordance to ANSI B 1.20.1 - 1983

Nous certifions que les produits énumérés ci-dessous sont conformes aux prescriptions de la commande et des spécifications et ont subi, sans objection, les contrôles d'aspect et de dimensions. We hereby certify that above mentioned products are in accordance with the requirements of the order and specifications and have been checked without objection for surface and dimensionnel control.	Quality département
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